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RBE1X56-122-276-3
Job Sheet 198222



Part No: RBE1X56-122-276-3

Job Qty: 2 pcs

Part Name: Bolt Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/23/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X56-122-276 Rev 1 IPP Rev. A 19.07.22 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S213876



Part: RBE1X56-122-276-3

Job No: 198222

Serial No/Batch: S213876

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/16/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	8/30/19	0.00	0.10		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	8/30/19	0.00	0.00		QC 5 - 10		DAS 40 9-89 SEP 16 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	8/30/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	8/30/19	0.00	0.00		QC 21 - SA - 21		DAS 21 9-89 SEP 17 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		
Part Op 100 - Fabricate as per DWG. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
1995T13	Ball, Ø5/16	2 Ea (1 ea)	100-Small Fab - 1	520108T					
RBE1X56-122-276-5	Bolt	2 pcs (1 ea)	100-Small Fab - 1	5205852					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	1995T13	2	0	0					
	RBE1X56-122-276-5	2	0	0					

Part Specifications	
Specifications could not be found.	

Plex 7/23/19 3:27 PM Dart.lajeunesse.marie

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
WITHOUT NOTICE
19822 M05
19-07-24

ROLL LIP OVER TO HOLD
BALL IN PLACE MAKING SURE
THE BALL MOVES FREELY.

DETAIL B
SCALE 2:1

-5

-7

PART AEROSPACE		PULLER	
TITLE	RBE1X56-122-276-3		
DWG NO.	REV 1		
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 1/16		
REAT	.XXX ± .005		
FINISH	.XX ± .01		
SPEC	X ± .1		
DRAWN BY:	CLOUGH		
CHECKED:	DUERFELDT		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	GILBERT		
SCALE	1:1	DATE	7/13/2016
SHEET 3 OF 4		EC145	

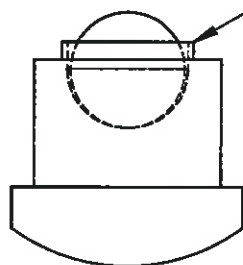
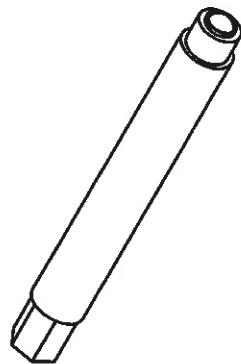
1. BREAK ALL SHARP EDGES
2. DIMENSIONAL LIMITS APPLY
3. AFTER PLATING
4. INTERFERE WITH AND TOL PER
5. ASME Y14.5-2009

USED ON MODEL

SEMBLY

③

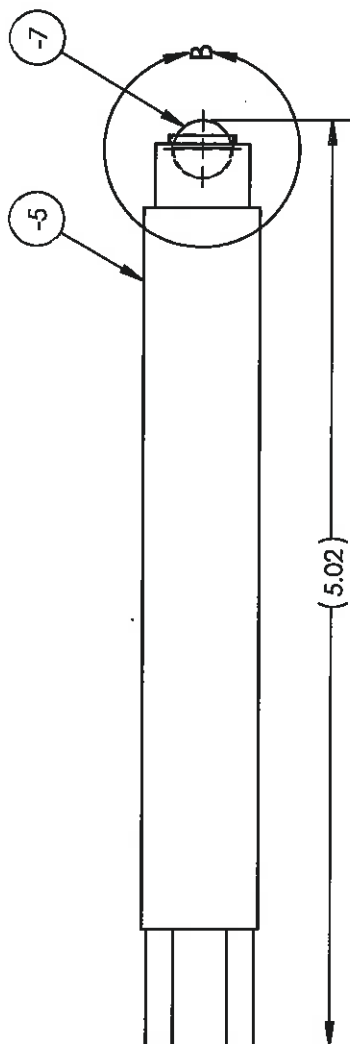
BOLT ASSEMBLY



DETAIL B
SCALE 2:1



ROLL LIP OVER TO HOLD
BALL IN PLACE MAKING SURE
THE BALL MOVES FREELY.



PULLER

DWG NO.	RBE1X56-122-276-3		REV	1
DATE	7/13/2016	SHEET 3 OF 4		
SCALE	1:1	EC145		
DRAWN BY:	CLOUGH	UNLESS OTHERWISE SPECIFIED		
CHECKED:	DUERFELDT	DIMENSIONS ARE IN INCHES		
DESIG APPR:	ANDERSON	FRACTIONS 3/16		
QA APPR:	LINDSAY	XXX ± .005		
APPROVED:	GILBERT	.XX ± .01		
		ANGLES ± 5°		
		SURFACES = 125/		
		1. BREAK ALL SHARP EDGES		
		.015 X 48" OR .018		
		2. DIMENSIONAL LIMITS APPLY		
		AFTER PLATING		
		3. INTERPRET DIM AND TOL PER		
		ASME Y14.3M-2009		
		USED ON MODEL.		



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____		DISPOSITION				DEPARTMENT/PROCESS													
Part No. _____		Rework Scrap Use-as-is				Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality							
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)													
Description Work Order Deviation						Disposition													
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors						FAULT CATEGORY													
						Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	
						Other/Details: _____													
Completed By						Lead hand / Supervisor						QC / QA Coordinator							